

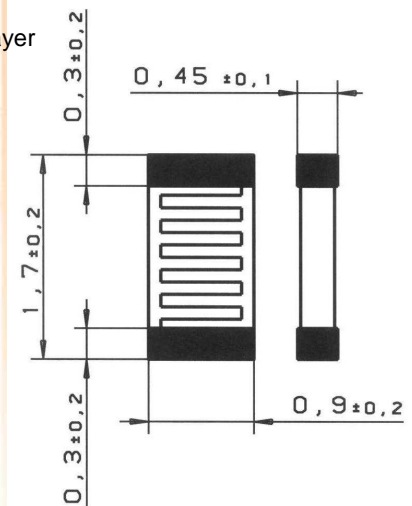
Platinum Resistance Temperature Detector

SMD 0603 (V)

The PRTD SMD 0603 is designed for automatic mounting in large volume applications on printed circuit boards where long time stability, interchangeability combined with low costs are important.

Nominal Resistance R ₀	Tolerance DIN EN 60751 1996-07	Tolerance DIN EN 60751 2009-05	Order Number
1000 Ohm at 0°C	Class 2B	F 0.6	32 207 637
	Class B	F 0.3	32 207 638

Specification	DIN EN 60751	
Tolerance	Class B (R ₀ : ±0.12%) Class 2B (R ₀ : ±0.24%)	
Temperature range	-50°C to +150°C (Application temperatures of +150°C are only possible with the use of expansion-matched circuit board material; up to +130°C with circuit board material not matched for expansion)	
Temperature coefficient	TCR = 3850 ppm/K	
Soldering connection	End-termination galvanic tin plated with Ni- barrier layer	
Long term stability	max R ₀ -Drift 0,06% after 1.000h with 130°C	
Environmental conditions	unhoused for dry environments only	
Insulation resistance	> 100 MΩ at 20°C; > 2 MΩ at 150°C (glass cover)	
Measuring current	1000Ω: 0.1 up to 0.3mA (self heating has to be considered)	
Self heating	0.8 K/mW at 0°C	
Reaction time	Flowing water (v= 0.4m/s):	t _{0.5} < 0.1s t _{0.9} < 0.25s
	Air flow (v= 2m/s):	t _{0.5} < 2.5s t _{0.9} < 8 s
Processing instructions	face up-mounting: reflow soldering or wave soldering, e. g. double wave ≤ 8s / 235°C	
Storage life	Min. 9 months (in dry environment)	
Packaging	„Face-up“ in blister reel, 4000 pcs	
Note	Other tolerances, values of resistance are available on request.	



Please have a look for the Information about the tested soldering profile on the next page



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Solderability test of SMD type sensor elements

Assembly conditions

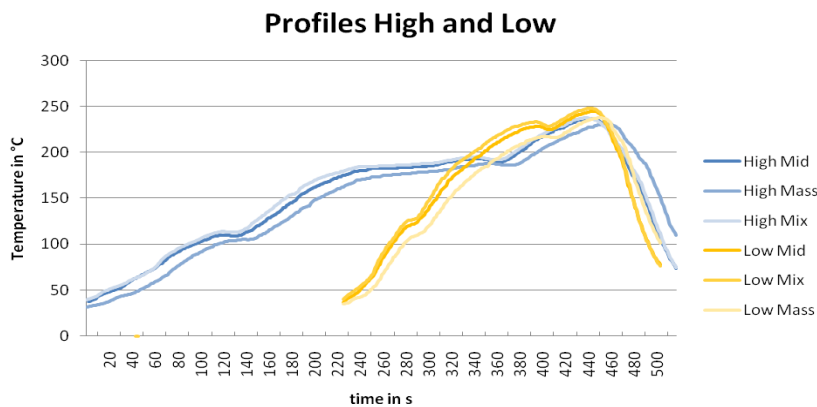
Layout of PCB: Benchmarker II 150µm (material FR4 35µm Cu, size 190.5 x 127 x 1.5mm)
 Tested PCB surfaces: chem. Ag, Cu OSP, NiAu, chem. Sn
 Solder Paste: F640 SA30C5-89 M30 (material SnAgCu 96.5/3.0/0.5)

Tested elements

Pt 1000 SMD- V 0603
 Pt 1000 SMD- V 0805
 Pt 1000 SMD- V 1206

Solder conditions

Profiles: High and Low
 Atmosphere: Nitrogen and Air



	Peak (max. temperature)		time above 217 °C in s	
	High	Low	High	Low
Mid ¹	237 °C	245 °C	60	92
Mass ²	231 °C	238 °C	49	68
Mix ³	238 °C	248 °C	65	103

- ¹ Mid: Position of temperature sensor in the middle of the PCB
- ² Mass: Position of temperature sensor at a big mass area on the PCB
- ³ Mix: Position of temperature sensors on right and left side on the PCB

Profile High: complete processing time 520 s
 Profile Low : complete processing time 280 s

Result

All tested samples showed a sufficient wetting under the described profiles High and Low, based on a visual soldering point inspection.

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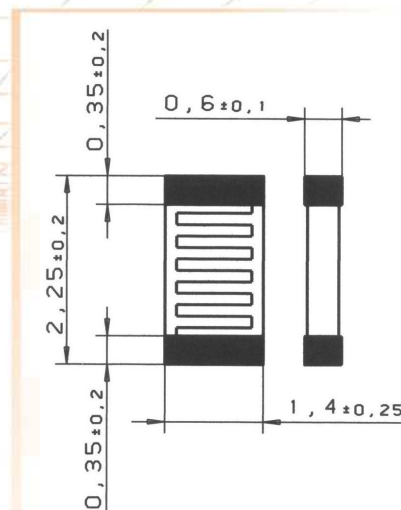
Platinum Resistance Temperature Detector

SMD 0805 (V)

The PRTD SMD 0805 is designed for automatic mounting in large volume applications on printed circuit boards where long time stability, interchangeability combined with low costs are important.

Nominal Resistance R0	Tolerance DIN EN 60751 1996-07	Tolerance DIN EN 60751 2009-05	Order Number
100 Ohm at 0°C	Class B	F 0.3	32 207 605
	Class 2B	F 0.6	32 207 604
1000 Ohm at 0°C	Class B	F 0.3	32 207 615
	Class 2B	F 0.6	32 207 614

Specification	DIN EN 60751	
Tolerance	Class B (R ₀ : ±0.12 %) Class 2B (R ₀ : ±0.24 %)	
Temperature range	-50°C to +130°C (Possible working temperatures using volume expansion aligned conductor board material: 150°C) Tolerance Class B or 2B: -50°C up to +130°C	
Temperature coefficient	TCR = 3850 ppm/K	
Soldering connection	End-termination galvanic tin plated with Ni-barrier layer	
Long term stability	max. R ₀ -drift 0.06 % after 1000h at 130°C	
Environmental conditions	unhoused for dry environments only	
Insulation resistance	> 100 MΩ at 20°C; > 2 MΩ at 130°C (glass covering)	
Measuring current	100Ω: 0.3 to 1.0mA 1000Ω: 0.1 to 0.3mA (self heating has to be considered)	
Self heating	0.8 K/mW at 0°C	
Reaction time	Flowing water (v= 0.4m/s):	t _{0.5} = 0.10s t _{0.9} = 0.25s
	Air flow (v= 2m/s):	t _{0.5} = 2.5s t _{0.9} = 8s
Processing instructions	face up-mounting: reflow soldering or wave soldering, e. g. double wave ≤ 8s / 235°C	
Storage life	Min. 9 months (in dry environment)	
Packaging	„Face-up“ in blister reel, 4000 pcs / reel	
Note	Other tolerances and values of resistance are available on request.	



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Solderability test of SMD type sensor elements

Assembly conditions

Layout of PCB: Benchmarker II 150µm (material FR4 35µm Cu, size 190.5 x 127 x 1.5mm)
 Tested PCB surfaces: chem. Ag, Cu OSP, NiAu, chem. Sn
 Solder Paste: F640 SA30C5-89 M30 (material SnAgCu 96.5/3.0/0.5)

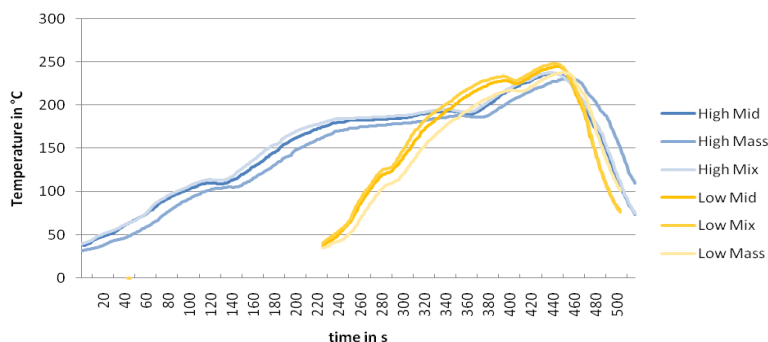
Tested elements

Pt 1000 SMD- V 0603
 Pt 1000 SMD- V 0805
 Pt 1000 SMD- V 1206

Solder conditions

Profiles: High and Low
 Atmosphere: Nitrogen and Air

Profiles High and Low



	Peak (max. temperature)		time above 217 °C in s	
	High	Low	High	Low
Mid ¹	237 °C	245 °C	60	92
Mass ²	231 °C	238 °C	49	68
Mix ³	238 °C	248 °C	65	103

- ¹ Mid: Position of temperature sensor in the middle of the PCB
- ² Mass: Position of temperature sensor at a big mass area on the PCB
- ³ Mix: Position of temperature sensors on right and left side on the PCB

Profile High: complete processing time 520 s
 Profile Low : complete processing time 280 s

Result

All tested samples showed a sufficient wetting under the described profiles High and Low, based on a visual soldering point inspection.

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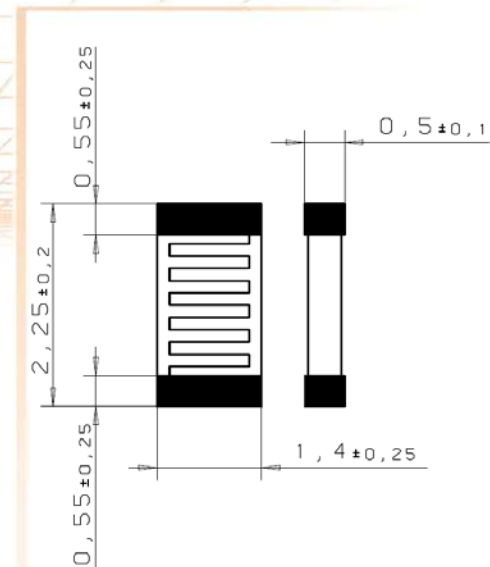
Platinum Resistance Temperature Detector

SMD 0805 (V) 10kOhm

The PRTD SMD 0805 is designed for automatic mounting in large volume applications on printed circuit boards where long time stability, interchangeability combined with low costs are important.

Nominal Resistance R0	Tolerance DIN EN 60751 1996-07	Tolerance DIN EN 60751 2009-05	Order Number
10000 Ohm at 0°C	Class 2B	F 0,6	32 208 655

Specification	DIN EN 60751	
Tolerance	Class 2B (R ₀ : ±0.24%)	
Temperature range	-50°C to +130°C Tolerance Class 2B: -50°C up to +130°C	
Temperature coefficient	TCR = 3850 ppm/K	
Soldering connection	End-termination galvanic tin plated with Ni-barrier layer	
Long-term stability	max. R ₀ -drift 0.06% after 1000h at 130°C	
Environmental conditions	unhoused for dry environments only	
Insulation resistance	> 100 MΩ at 20°C	
Measuring current	10000Ω: 0.1 to 0.25mA (self heating has to be considered)	
Self heating	0.8 K/mW at 0°C	
Reaction time	Flowing water (v= 0.4m/s):	t _{0.5} = 0.10s t _{0.9} = 0.25s
	Air flow (v= 2m/s):	t _{0.5} = 2.5s t _{0.9} = 8s
Processing instructions	face up-mounting: reflow soldering or wave soldering, e. g. double wave ≤ 8s / 235°C	
Storage life	Min. 9 months (in dry environment)	
Packaging	„Face-up“ in blister reel, 4000 pcs / reel	
Note	Other tolerances and values of resistance are available on request.	
Status	Objective	



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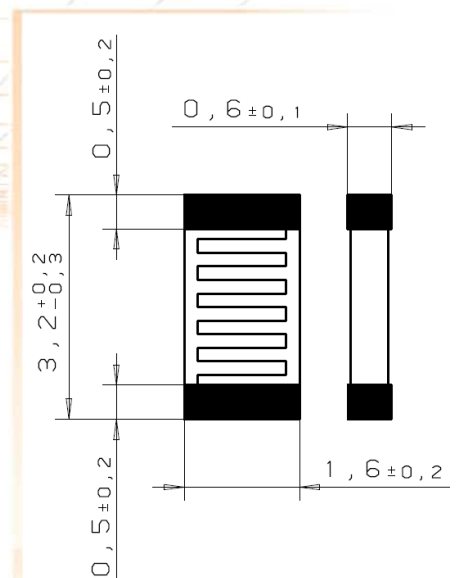
Platinum Resistance Temperature Detector

SMD 1206 (V)

The PRTD SMD 1206 is designed for automatic mounting in large volume applications on printed circuit boards where long time stability, interchangeability combined with low costs are important.

Nominal Resistance R0	Tolerance DIN EN 60751 1996-07	Tolerance DIN EN 60751 2009-05	Order Number
100 Ohm at 0°C	Klasse B	F 0.3	32 207 590
	Klasse 2B	F 0.6	32 207 589
1000 Ohm at 0°C	Class B	F 0.3	32 207 595
	Class 2B	F 0.6	32 207 594

Specification	DIN EN 60751 (according to IEC 751)
Temperature range	-50°C to +130°C (Possible working temperatures using volume expansion aligned conductor board material: 150°C) Tolerance Class B or 2B: -50°C up to +130°C
Temperature coefficient	TCR = 3850 ppm/K
Soldering connection	End-termination galvanic tin plated with Ni-barrier layer
Long term stability	max. R ₀ -drift 0.06% after 1000 h at 130°C
Environmental conditions	unhoused for dry environments only
Insulation resistance	> 100 MΩ at 20°C; > 2 MΩ at 130°C (glass covering)
Measuring current	100Ω: 0.3 to 1.0mA 1000Ω: 0.1 to 0.3mA (self heating has to be considered)
Self heating	0.4 K/mW at 0°C
Response time	water current (v= 0.4m/s): t _{0.5} = 0.15s t _{0.9} = 0.30s air stream (v= 2m/s): t _{0.5} = 3.5s t _{0.9} = 10s
Processing instructions	face up-mounting: reflow soldering or wave soldering, e. g. double wave ≤ 8s / 235°C
Storage life	Min. 9 months (in dry environment)
Packaging	„Face-up“ in blister reel, 4000 pcs / reel
Note	Other tolerances and values of resistance are available on request.



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Solderability test of SMD type sensor elements

Assembly conditions

Layout of PCB: Benchmarker II 150µm (material FR4 35µm Cu, size 190.5 x 127 x 1.5mm)
 Tested PCB surfaces: chem. Ag, Cu OSP, NiAu, chem. Sn
 Solder Paste: F640 SA30C5-89 M30 (material SnAgCu 96.5/3.0/0.5)

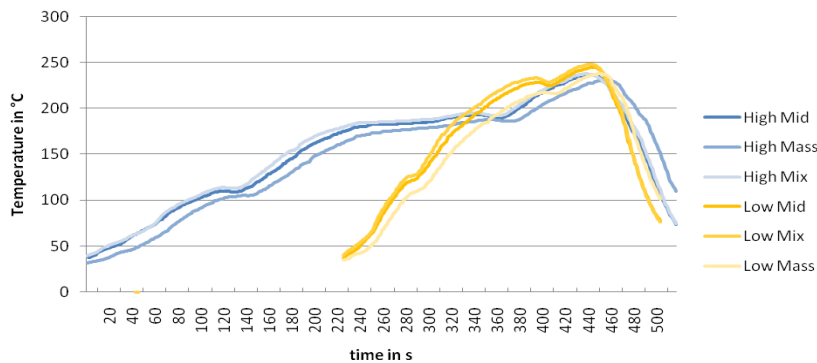
Tested elements

Pt 1000 SMD- V 0603
 Pt 1000 SMD- V 0805
 Pt 1000 SMD- V 1206

Solder conditions

Profiles: High and Low
 Atmosphere: Nitrogen and Air

Profiles High and Low



	Peak (max. temperature)		time above 217 °C in s	
	High	Low	High	Low
Mid ¹	237 °C	245 °C	60	92
Mass ²	231 °C	238 °C	49	68
Mix ³	238 °C	248 °C	65	103

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Profile High: complete processing time 520 s
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Result

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